

Part Number	00918572	Name	Mill, junk bladed smooth 8-1/2 OD 4-1/2 RP 24 LG FN
Primary Legacy Number	918572	Version	A.4
Secondary Legacy Number		Is Prime	Not Set
Type	Separable	Source	Make
Checker		Promoter	zzdeactivated (Delgado, Rene) 2006-11-07 13:36:50
Described By	Document Number		Version
	D000241509		A.3
Classification	Weatherford/Fishing/Mills/Junk		
Attribute	Value	Attribute	Value
CIRCULATION PORT SIZE	0.5000 in	CIRCULATION PORTS	5
CONNECTION UP SIZE	4.50000 in	CONNECTION UP SIZE FRACTIONAL	4-1/2
DRESSED OUTSIDE DIAMETER	8.50000 in	DRESSING MATERIAL	Crushed carbide
FISHING NECK DIAMETER	5.75000 in	FISHING NECK LENGTH	24.00000 in
MINIMUM INSIDE DIAMETER	2.25000 in	NUMBER OF BLADES	5
TYPE	Junk		

Part 00918572, A (Design) BOM List:

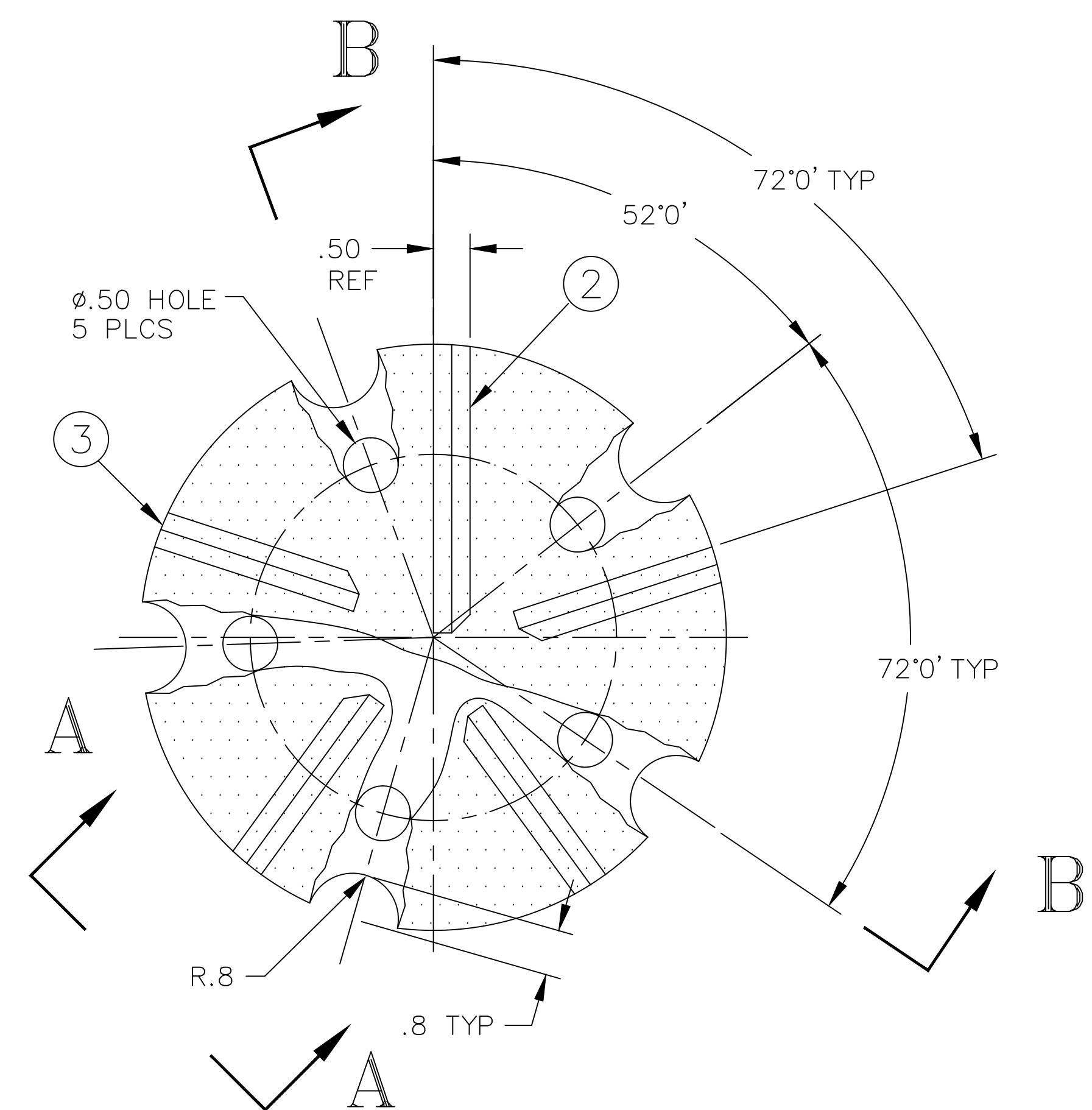
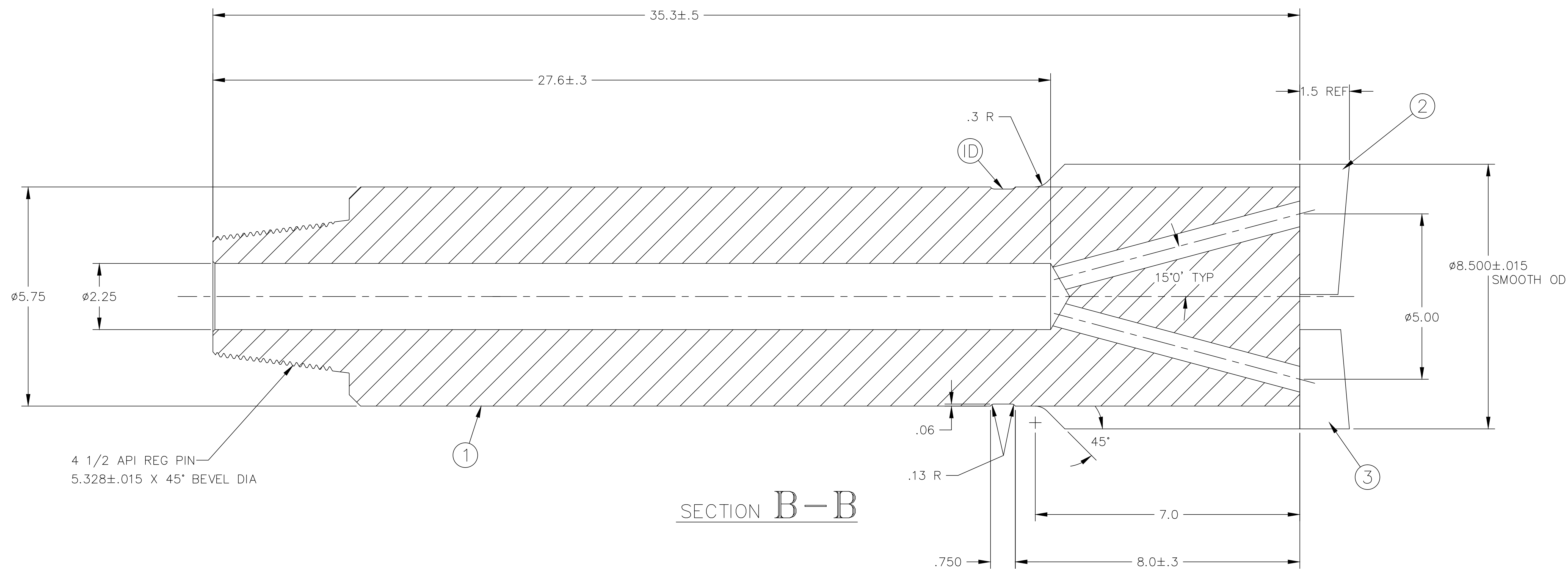
Line Number	Number	Name	Quantity	UOM	Reference Designator
4	00103153	Rod, carbide composite 0.375 DIA 0.375 LG IN	10.0	pounds	
5	00104546	WEld,media, nickel silver, .188 DIA x 36 long, flux coated	3.0	pounds	
6	00102304	Thread protector, 4.500 IN regular pin, plastic	1.0	each	

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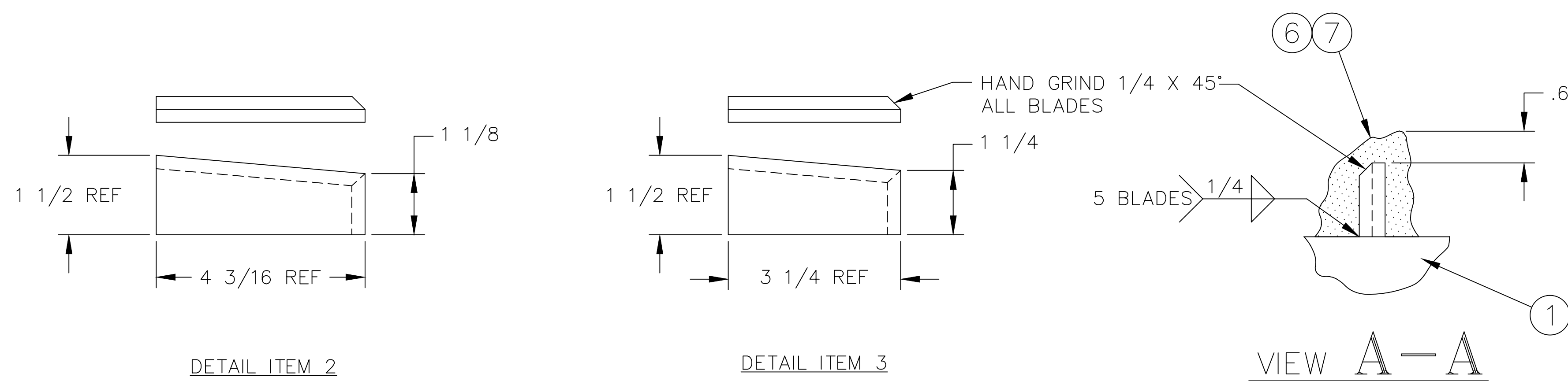
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PDM SYSTEM INFORMATION FOR PART 00918572
Mill, junk bladed smooth 8-1/2 OD 4-1/2 RP 24 LG FN

		00918572		2				1	
ITEM	PART NO.	LEGACY NO.	QTY	WS#	DESCRIPTION				
1			1	412,S9,S28	BODY, JUNK MILL				
2			1	103	FB, 1/2 X 1 1/2 X 4 3/16 LG				
3			4	103	FB, 1/2 X 1 1/2 X 3 1/4 LG				
4	00103153	61496	AR		KUTRITE, 3/8 X 3/8				
5	00104546	890989	AR		WELD MEDIA, NICKEL SILVER				
6	00102304	60022	1		PROTECTOR, PIN				

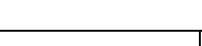


5 GROOVES ALONG O.D. OF BODY

COVER BLADES WITH KUTRITE, FRONT AND BACK.
SEE VIEW A-A. FILL AND PLUG ONE HALF OF
CENTER HOLE ON LONG BLADE SIDE WITH KUTRITE.



REV	DESCRIPTION OF REVISION	Rev'd By Date	Chk'd By
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1. BREAK ALL SHARP EDGES.		THREAD SURFACE FINISH 125/		DIN BY DATE LG 10/31/06		TITLE	
2. SURFACE FINISH 250 RMS.		MATERIAL:		OWN'D BY DATE WWH10/31/06		MILL, JUNK BLADED SMOOTH	
3. FILLET RADI 03/06		HEAT TREAT:		APN BY DATE SDR10/31/06		08.500 DIA; 4 1/2 RP; 24 LG FN	
4. T.I.R .03 MAX		SURFACE COATING:		THIRD ANGLE PROJECTION			
TOLERANCES		PHOSPHATE		DRAWING NUMBER		SIZE D PAGE 1 of 1 REV. *	
INCH ANGLES				00918572			
X .1 X' ± 5"							
XXX .005 X-X' ± 0.30"							
FRACTIONS ± 1/16							